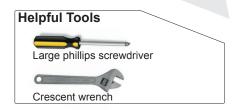
Model # 77XXXXXX UM-SWB-06-22LIT Revision 06/2022

**ASSEMBLY MANUAL** 





#### **Casters & Brackets**



#### **Bracket Hardware**

#### Non-Mobile Hardware Kit

8x Bracket Bolts 8x Bracket Lock Nuts

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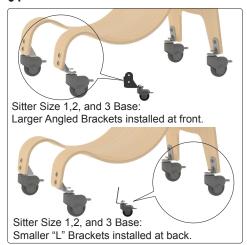
4x Glides 4x Lock Washers 4x Nuts



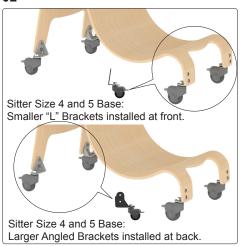
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**WARNING:** To avoid unintended motion, lock caster brakes when not in use.

## <sub>01</sub> Sitter Sizes 1,2, and 3



## <sub>02</sub> Sitter Sizes 4 and 5



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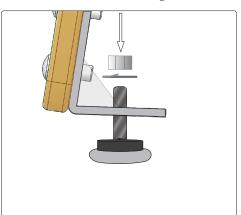
EC REP

### **Install Brackets x4**



**03** Install each Bracket to Wooden Base as shown in Steps 1 and 2 using supplied Bracket Bolts and Lock Nuts. Note: Maintain tight bolts.

## Non-Mobile Only: Glides 4x



**04** Feed Non-Mobile Glide up through Base Bracket. Install Lock Washer then tighten Nut.

Note: Maintain tight bolts.

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